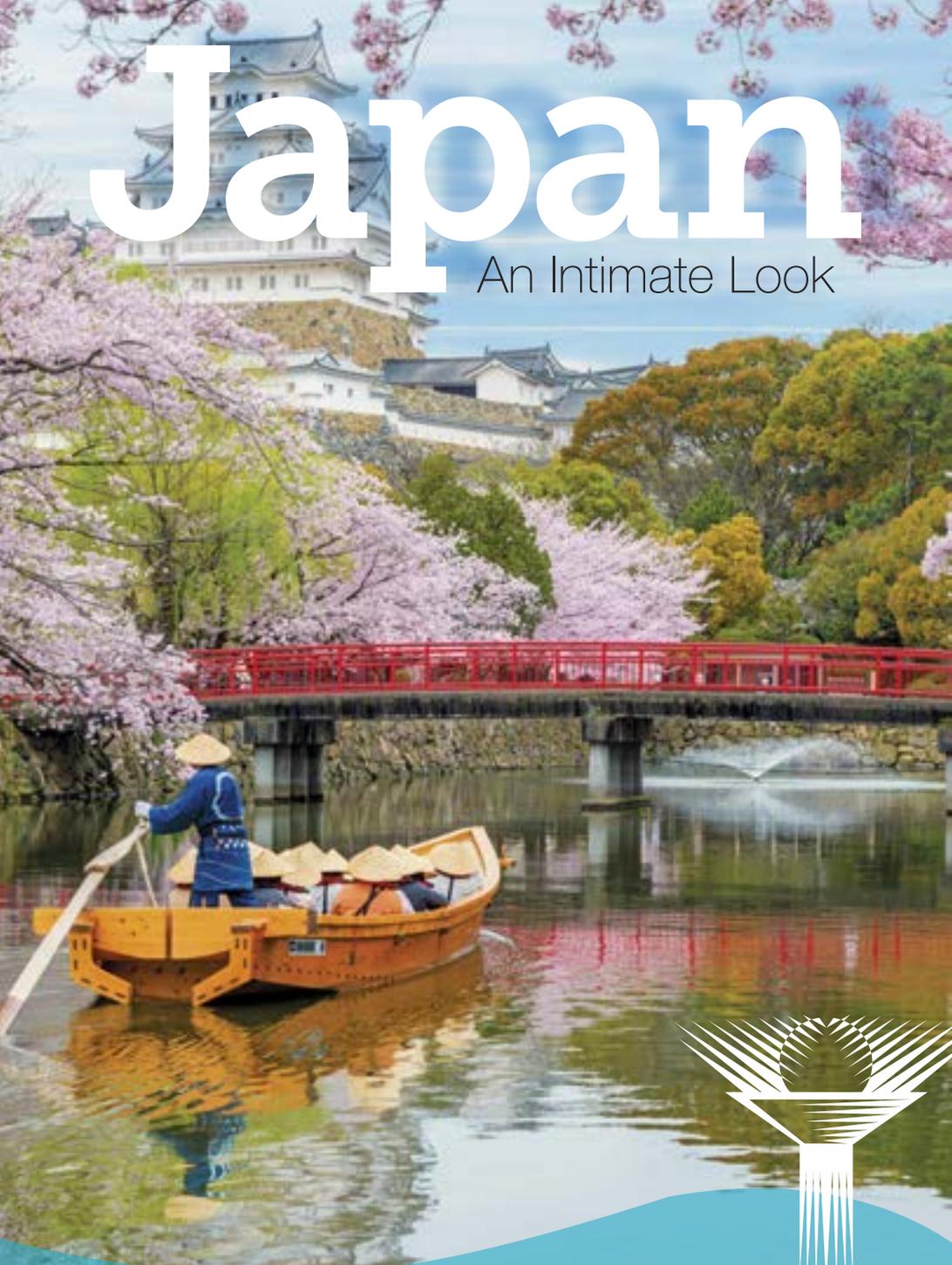


Japan

An Intimate Look



CRUISE | Aboard the Azamara Quest

SPONSORED BY

ADA
Member AdvantageSM

April 13-27, 2019



AZAMARA QUEST

Cruise in stylish comfort aboard the intimate Azamara Quest with generously inclusive amenities, a congenial atmosphere and attentive personal service. Each stateroom is an oasis, a place to relax and recharge. Delight in special touches such as fresh-cut flowers and a fruit basket to welcome you onboard. If you love travel, you belong on Azamara.

THE AZAMARA DIFFERENCE

Azamara's boutique ships give you an up-close view of the world as you sail scenic rivers and tiny bays that are inaccessible to larger ships. Plus, you'll often enjoy prime docking locations close to towns and smaller ports where mega-ships just can't go. Best of all, there's more time to explore with longer stays and more overnights.

More Overnights | Glean a fuller, richer experience with overnights in select ports.

Longer Stays | Enjoy extra time to travel deeper into the heart of a destination.

Life On board | In addition to Azamara's always-inclusive amenities, such as gratuities and select standard spirits and wines, you can enjoy exceptional dining, a world-class spa and fitness center, nightly entertainment and a lively casino.

Your Kind of Club | Appreciate the relaxed comforts of cruising with Azamara, where the dress code is country club casual and the ship's 690-guest capacity allows for attentive and personal service. Azamara's newly reimagined ships also feature revitalized public spaces, upgraded staterooms and suites, and new digital technologies to help you stay connected.

Azamara will indulge your love for travel by taking you into the heart of destinations where local culture prospers. Through one-of-a-kind events, small-group excursions and tours that are curated for cultural authenticity and genuine immersion in destinations, Azamara cultivates the best experiences possible.

AzAmazing EveningSM | Bespoke events that connect you to the heart of local culture.

Optional Shore Excursions | Embark on immersive encounters with Azamara's extraordinary optional excursions. Gain a deeper appreciation and understanding of your destination, and watch local traditions come to life with a selection of authentic curated experiences. Options include:

- **Taste Local** | Culinary tours, market trips and lessons for cooking traditional dishes.
- **Meet Local** | Cultural exchanges with engaging residents in intimate settings.
- **Nights Local** | Nights on the town with a twist and authentic nightlife experiences.
- **Explore Local** | Dive deep into moments and events that helped shape the region.
- **Eco Local** | Wildlife, wilderness tours and expeditions for the outdoor enthusiast.



Dear ADA members:

Explore Japan on a 13-night springtime cruise to the country's four major islands. Discover the breadth of Japan's heritage as it takes you off the beaten path to sites of natural beauty, cultural importance and historic significance. Breathe the pristine mountain air of Hokkaido, immerse yourself in Kanazawa's samurai past, sigh at the majesty of Mount Fuji and cruise the stunning Seto Inland Sea. Marvel at the simplicity of a teahouse in Takamatsu, and contemplate the legacy of Hiroshima's iconic Peace Memorial. This journey also features a stop in Busan, South Korea's vibrant second city.

In each port, Azamara Club Cruises® sets itself apart from other cruise lines with extraordinary Optional Shore Excursions planned by destination experts. These Land Discoveries® allow you to revel in the local culture, get a taste of the local lifestyle and meet local people with a selection of active adventures, cultural experiences and leisurely explorations. Azamara also brings you to many ports that are not open to larger ships, allowing you more access to many destinations and more time for discovery.

An experienced Travel Director will accompany you throughout your program to handle every detail, allowing you to enjoy your trip to the fullest.

Space is limited on this scenic odyssey, so call today to make your reservation!

Sincerely,

Andrea Metzger
ADA Member Advantage



ADA
Member
Advantage™



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Let us arrange your flights!

✈️ **AHI FlexAir** | Our personalized air program offers incredible advantages:

- ▶ **price guarantee**
- ▶ arrival and departure **transfers** on most flights
- ▶ **flexibility** to change or cancel
- ▶ **assistance** changes or delays
- ▶ flight insurance

Travel stress-free with AHI FlexAir.

Itinerary

- Day 1** Depart gateway city✈
- Day 2** Arrive in Tokyo | Transfer✈ to Azamara Quest
- Day 3** At Sea
- Day 4** Hakodate
- Day 5** Akita
- Day 6** Kanazawa
- Day 7** Sakaiminato
- Day 8** Busan, South Korea
- Day 9** Kitakyushu
- Day 10** Cruise Inland Sea | Hiroshima
- Day 11** Takamatsu
- Day 12** Kobe
- Day 13** Kobe
- Day 14** Shimizu
- Day 15** Tokyo | Disembark ship | Depart for gateway city✈

✈ Flights and transfers included for AHI FlexAir participants.





COMPARE WITH OTHER CRUISE LINES

ONBOARD AMENITIES	AZAMARA	PREMIUM CRUISE LINES
AzAmazing Evening SM	Complimentary	Additional charge
Gratuities for housekeeping, bar, dining and dining staff	Complimentary	Additional charge
Fine wines, select standard spirits and international beers	Complimentary	Additional charge
Sodas, bottled water and specialty coffees and teas	Complimentary	Additional charge
Shuttle service to and from port communities, where available	Complimentary	Additional charge
Self-service laundry	Complimentary	Additional charge

CABIN AMENITIES

Staterooms

Completely refurbished with contemporary décor in 2016; lower beds that convert to a queen-size bed; Egyptian cotton bed linens and duvet; terrycloth bathrobes and slippers; 24-hour room service; welcome fruit basket, fresh-cut flowers and turn-down treats; welcome aboard sparkling wine; shoe-shining service; tote bag; complimentary use of umbrella and binoculars; daily news bulletin; refrigerator with mini-bar; sitting area with flat-screen television; thermostat-controlled air conditioner; security safe; desk; hairdryer; and direct-dial telephone with voice mail.

Club Deluxe Veranda and Club Veranda staterooms feature a veranda. Club Oceanview Staterooms feature a picture window (may have obstructed view).

Suites

All stateroom amenities plus English butler service; floor-to-ceiling sliding glass doors; veranda; 235 complimentary internet minutes, per guest; one free bag of laundry service per suite, each seven days; complimentary seating in the specialty restaurants; premium alcohol in minibars and afternoon tea.

Guests in Club Ocean Suites and Club World Owner's Suites receive one complimentary Insider AccessSM or Nights and Cool PlacesSM Land Discoveries[®] excursion.

Guests in Spa Suites receive all stateroom and suite amenities plus special spa amenities.



Veranda



Club Continent suite

INCLUDED FEATURES

Accommodations

(with baggage handling)

- **Unpack once** and set sail for **13 nights** aboard the Azamara Quest on a full-circle journey through Japan.
- **Deluxe staterooms** with fine linens, French bath products, fresh flowers, plush robes, television and refrigerator with mini-bar.
- **Extensive Meal Program** featuring five distinct dining experiences, a wine cellar and 24-hour room service.

Your One-of-a-Kind Journey

- Complimentary **AzAmazing EveningSM**.
- Welcome and Farewell Receptions to mingle with fellow travelers.
- Daily casual gatherings with your AHI Travel Director and fellow alumni.
- Azamara's Optional Shore Excursions (at an additional cost), led by knowledgeable guides.

AHI Travel Expertise

- **Passenger Service Representative** | Helps with everything from arranging flights to fulfilling special requests.
- **Travel Director** | Manages all details to ensure a memorable trip.
- **Travel information** | Prepares you fully for your journey.



AzAMAZING EveningSM Event

Joyfully immerse yourself in your destination, its culture and its people at an authentic AzAmazing Evening. These exclusive nights are filled with music, dance, traditions and more. Watch bespoke events unfold in unique settings as you celebrate the genuine spirit of each destination and come away with memories that last a lifetime!



Your One-of-a-Kind Journey

From elaborate architecture and sacred traditions to sake breweries and samurai history, this thrilling circumnavigation of Japan has much to offer. Stroll through a carpet of pink-hued cherry blossoms in a Tokyo park; dine like a king on incredible seafood, Kobe beef, ramen, miso soup and more; and gaze at castles where mighty dynasties lived and ruled beneath snowcapped summits. Whether you're visiting Shinto shrines and Buddhist temples or learning the intricacies of bonsai, origami and sushi etiquette, a host of Optional Shore Excursions immerses you in the heart of each destination, and each port brings new discoveries and cultural riches.

Hakodate | Japan

Nestled beneath Mount Hakodate, this lively port city is renowned for its bounty of seafood, urban charm and natural beauty. Relish sweeping views from the summit of Mount Hakodate, or explore exotic flavors of sea and farm in the vibrant Morning Market.

Akita | Japan

With its majestic mountain ranges, high-quality sake and soothing hot springs, medieval Akita is worth a closer look. The city's array of art museums, as well as the Akita and Kubota castle ruins, will satiate art and samurai fans. Plus, the *onsens*, delightful and soothing hot springs, offer therapeutic and healing properties to rejuvenate and invigorate.

Kanazawa | Japan

Tucked between the Sea of Japan and the Japanese Alps, Kanazawa is a jewel in Japan's crown. Wander the well-preserved historic neighborhoods, or admire traditional handi-crafts including Kaga-nui embroidery and delicate porcelain. Plus, don't leave without sampling the region's superior sake!



Skyline of Kobe

Sakaiminato | Japan

With its pleasing trove of fish markets and world-class restaurants, Sakaiminato is the perfect place to savor the day's fresh catch, especially crab and Bluefin tuna. Stretch your sea legs amid the blooming acres of Tottori Hanakairo Flower Park, and enjoy a visit to Izumo Ōyashiro, one of Japan's oldest and most important Shinto shrines.

Busan | South Korea

Ancient culture and modern life come together seamlessly in South Korea's second-largest city. Discover Busan's deep harbor and wide beach, and revel in its fusion of time-honored heritage and chic energy. Browse the bustling Gukje Market, learn about temple life from a Buddhist monk or partake in a Korean Tea Ceremony, a cherished tradition.

Kitakyushu | Japan

Kitakyushu is best seen from its winding seaside promenade at Moji Port, an area rich with shops, restaurants and museums. Visit the Natural History and Human History Museum, or behold the Kokura Castle and its adjoining gardens, a reproduction of a feudal lord's garden. Food enthusiasts can flock to the *yatai*, local food stalls, to try popular noodle dishes. An enticing favorite is a hot bowl of *tonkatsu* ramen, a comfort food with mysterious healing powers.

Hiroshima | Japan

Hiroshima's monuments and memorials serve as legacies to those lost and as poignant symbols of future peace. Pay tribute to the indomitable will of the human spirit at Peace Memorial Park, or step back in time at the castle of Hiroshima-jō, rebuilt in 1958. The city also boasts a thriving food scene, including *okonomiyaki*, a savory pancake fried to perfection and drizzled with sauce.

Takamatsu | Japan

From its 16th-century castle ruins to breathtaking botanical wonders, the old castle town of Takamatsu combines fascinating history with a vivacious culture. Stroll through an exquisite Japanese-style garden, or learn to create Sanuki udon, plump noodles topped with lime, ginger, scallions and a hint of soy.

Kobe | Japan

Kobe delights all who visit with its spectacular temples and shrines, palaces and castles of emperors, and streets lined with shops and restaurants. Treat your discerning palate to the great culinary offering of Japanese Kobe beef, and follow the storied path of foreign merchants through narrow lanes. Kobe is also the gateway to Kyoto, Japan's former imperial capital, where Zen gardens, wooden tea-houses and geisha offer insight into the Japan of folklore and myth.

Shimizu | Japan

Mount Fuji, Japan's tallest peak and symbol of scenic beauty, overlooks beautiful Shimizu. The port's mild climate offers ideal occasions for exploring nature, including a visit to Miho-no-Matsubara, a pine grove that has been the subject of paintings, legends and poems throughout Japanese history.

Tokyo | Japan

Fusing the vitality of a modern metropolis with the stately elegance of yesteryear, Tokyo is a unique amalgam of old meets new and an unforgettable experience for everyone. Tour the best ramen and sushi restaurants, or discover Tokyo's legendary shopping and cutting-edge gadgets. For an authentic experience, settle beneath a canopy of pale pink flowers to celebrate *hanami*, or cherry blossom viewing, a scenic time of year when Tokyo is transformed into a colorful utopia.



Springtime in Japan - A Glorious Season

Celebrating life and new beginnings, spring is the most glorious season in Japan. Plum trees offer the first sign of spring in February, when their boughs burst with fragrant pink and purple blossoms. From March to April, a swath of pink cherry blossoms carves a path through the country. Both inspire *hanami*, flower-watching parties, often sake-filled and lasting long into the night. A variety of *sansai*, literally translated as *mountain vegetables*, also are signs of spring. Fresh bamboo shoots are the most popular of the *sansai*. Even their name, *takenoko*, or “child of bamboo,” upholds the theme of new life. A special tea makes an appearance during this time of year. In early spring, farmers pluck tender tea leaves to make *shincha*, the sweet, grassy tea of the season’s first flush. Springtime in Japan has its own sounds, too. Schoolyards buzz with excitement as the school year starts, and cheers and chants fill major-league stadiums and high school bleachers as baseball, Japan’s most popular sport, gets underway. But it is the song of the *uguisu*, the Japanese bush warbler, that traditionally heralds spring’s arrival. Some traditions, though, transcend the seasons. It is always the right time of the year to participate in the graceful ritual of the tea ceremony, meditate in a Zen garden or connect with nature in an *onsen*, or hot spring.



| OPTIONAL |

Two-night, Pre-cruise Extension in Tokyo

Discover this vibrant capital city! See Tokyo’s highlights during a half-day tour, including a trip to the top of Tokyo Tower. Plus, enjoy ample free time to explore the city at your own pace.

This extension includes two nights accommodations in Tokyo; daily breakfast and one lunch; a guided tour of Tokyo with entrance to Tokyo Tower; the services of an AHI Travel Director and AHI Hospitality Desk; guide gratuities; baggage handling between the hotel and ship; and all taxes and service charges.

\$995 per person, double occupancy; \$1,280 single occupancy

Reserve your Japan Cruise today!

Trip #:1-24606W

Send to Japan Cruise ~ An Intimate Look
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Chicago, IL 60631



Full Legal Name (exactly as it appears on passport)

1) _____
Title First Middle Last Date of Birth

Email: _____

2) _____
Title First Middle Last Date of Birth

Email: _____

Street Address: _____

City: _____

State: _____ ZIP: _____

Home: (_____) Cell: (_____) _____

Sharing with _____ (Form sent separately)

Two-Night Pre-Trip Extension in Tokyo, Japan.

Please make _____ reservations for me/us on the Elective Pre-Trip Extension in Tokyo.

I/we authorize you to make my/our reservations as follows:

Cabin Category Desired: 1st choice _____ 2nd choice _____
Bedding Request: Twin Queen

Cruise Program and AHI FlexAir

I/we reserve the Cruise Program and request the round-trip AHI FlexAir to Tokyo, Japan, to depart from:

Departure City _____

- Please contact me regarding air options.
 Please send me information on upgrading my flights.

Cruise Program

I/we will make my/our own air arrangements and transfers.

Single Accommodations

- I prefer single accommodations at an additional cost (limited availability).
 I request assistance in securing a roommate but will accept a single, if one is available at this time, and pay the single supplement. Should a roommate be found, I understand the supplement will no longer apply.

Reservations are subject to availability and processed on a first-come, first-served basis. Reservations to be paid in full by **December 4, 2018** (130 days prior to departure). Reservations received after this date must be accompanied by payment in full. Final payment may be made by personal check, MasterCard, Visa, Discover or Amex. Make checks payable to AHI Travel.

Enclosed is a deposit of _____ (\$1,200 pp required) to reserve _____ place(s).

- Accept my check made payable to **AHI Travel**.
 Charge my: ADA Visa Visa MasterCard Amex or Discover.

Card # _____

Expires _____ / _____

(Signature as it appears on credit card)

Please note: Any payment to AHI Travel constitutes your acceptance of the terms and conditions set out herein, including but not limited to the cancellation terms.

PROGRAM DATES

Air Program dates: April 13-27, 2019

Cruise Program dates: April 14-27, 2019

CRUISE PROGRAM

Category	Deck	Price (per person)
N1 Club Continent Suite Stateroom 266 sq. ft., veranda 60 sq.ft.	8 Midship	\$12,199
N2 Club Continent Suite Stateroom 266 sq. ft., veranda 60 sq.ft.	8 Aft	\$11,899
VX Club Deluxe Veranda Stateroom Stateroom 175 sq. ft., veranda 46 sq.ft.	6 7 8 Fwd Aft	\$7,699
V1 Club Veranda Stateroom Stateroom 175 sq. ft., veranda 40 sq.ft.	8 Fwd	\$7,299
V2 Club Veranda Stateroom Stateroom 175 sq. ft., veranda 40 sq.ft.	6 7 Midship	\$7,199
V3 Club Veranda Stateroom Stateroom 175 sq. ft., veranda 40 sq.ft.	6 7 Fwd Aft	\$7,099
05 Club Oceanview Stateroom Stateroom 170 sq. ft., picture window	4 Midship	\$5,999
06 Club Oceanview Stateroom Stateroom 170 sq. ft., picture window	4 Fwd	\$5,949
08 Club Oceanview Stateroom Stateroom 170 sq. ft., obstructed view	6 Midship	\$5,899
09 Club Interior Stateroom Stateroom 158 sq. ft.	8 Midship	\$5,549
10 Club Interior Stateroom Stateroom 158 sq. ft.	7 Midship	\$5,499
11 Club Interior Stateroom Stateroom 158 sq. ft.	6 7 Fwd	\$5,399
12 Club Interior Stateroom Stateroom 158 sq. ft.	4 Midship	\$5,349

Port Taxes are an additional \$488 per person. All prices quoted are in USD, per person, based on double occupancy and do not include air transportation costs (unless otherwise stated).

Single prices are available upon request (limited availability).

ULTIMATE FLEXIBILITY-The AHI Travel Passenger Protection Plan offers an **Any Reason Cancellation** feature. Don't worry! Travel happy!

NOT INCLUDED-Fees for passports and, if applicable, visas, entry/departure fees; personal gratuities; laundry and dry cleaning; excursions, wines, liquors, mineral waters and meals not mentioned in this brochure under included features; travel insurance; all items of a strictly personal nature.

MOBILITY AND FITNESS TO TRAVEL-The right is retained to decline to accept or to retain any person as a member of this trip who, in the opinion of AHI Travel is unfit for travel or whose physical or mental condition may constitute a danger to themselves or to others on the trip, subject only to the requirement that the portion of the total amount paid which corresponds to the unused services and accommodations be refunded. Passengers requiring special assistance, including without limitation those who permanently or periodically use a wheelchair, must be accompanied by someone who is fit and able to assist them, and who will be totally responsible for providing all required assistance.

AIR TRANSPORTATION-The price of air transportation offered by AHI Travel is based on Advance Purchase Excursion fares. After tickets are issued, penalties up to 100% of the ticket price may be levied. If connecting flights are requested, special promotional fares may be used, in which case penalties of as much as 100% may be assessed by the airlines if reservations are changed or canceled after ticketing. After departure, if the reservations are changed, you will be charged the higher, all year Economy class fare.

VARIATIONS TO THE GROUP ITINERARY MUST BE REQUESTED NO LATER THAN 60 DAYS PRIOR TO DEPARTURE. Passengers who choose to make their own airline reservations independently will be wholly responsible for arrival and departure transfers, and any airline fees or penalties incurred as a result of program cancellation and/or change in travel dates, or airline schedule(s).

BAGGAGE-Baggage restrictions vary according to the airline policy and the class of service flown. Details will be provided with your pre-departure information. Baggage allowances are subject to change by the carrier without notice. Excess baggage charges for additional or oversized/overweight pieces are expensive and not included in your trip price; plan your wardrobe accordingly. Transport of baggage and personal effects is at the owner's risk throughout the travel program.

AUTHORITY TO USE IMAGES AND AUDIO RECORDINGS-On occasion, AHI Travel obtains, from its staff, or from trip participants, photographic or video images of passengers and trip activities. By participating in this travel program, you authorize AHI Travel, without providing compensation to you, or obtaining additional approvals from you, to include photographic and video recordings of you, as well as voice recordings included with any videos, in AHI Travel's sales, marketing, advertising, publicity and/or training activities.

RESPONSIBILITY-AHI Travel and the Sponsoring Association do not own or operate any entity which provides goods or services for this program, and act only as agents for the independent suppliers of travel conveyance, transport, accommodations or other services. All such persons or entities are independent contractors. As a result, AHI Travel and the Sponsoring Association are not liable for any negligence or willful act of any such person or entity or any third person. In addition and without limitation, AHI Travel and the Sponsoring Association are not responsible for any delays, delayed departure or arrival, missed carrier connections, loss, death, damage or injury to person or property or accident, mechanical defect, failure or negligence of any nature whatsoever caused in connection with any accommodations, transportation or other services or for any substitution of hotels or of common carrier equipment, with or without notice, or for any additional expenses occasioned thereby. Dates, Program Details and Tour costs, although given in good faith and based on tariffs, exchange rates and other information current at the time of printing, are subject to change at or before the time of departure. No revisions of the printed itinerary or its included features are anticipated; however, the right is reserved to make any changes, with or without notice, that might become necessary, with the mutual understanding that any additional expenses will be paid by the individual passenger. Baggage and personal effects are the sole responsibility of the owners at all times. If the entire program is canceled for any reason, participants shall have no claim other than for a full refund. By forwarding the deposit, the passenger certifies that he/she has no physical, mental or other condition of disability that would create a hazard for himself/herself or other passengers and accepts the terms of this contract set out herein and in more specific pre-departure passenger information. The airlines and other transportation companies concerned are not to be held responsible for any act, omission, or event, during the time passengers are not on board their conveyances. The passage contract in use, when issued, shall constitute the sole contract between the company(ies) and the passenger and/or purchaser of this trip.

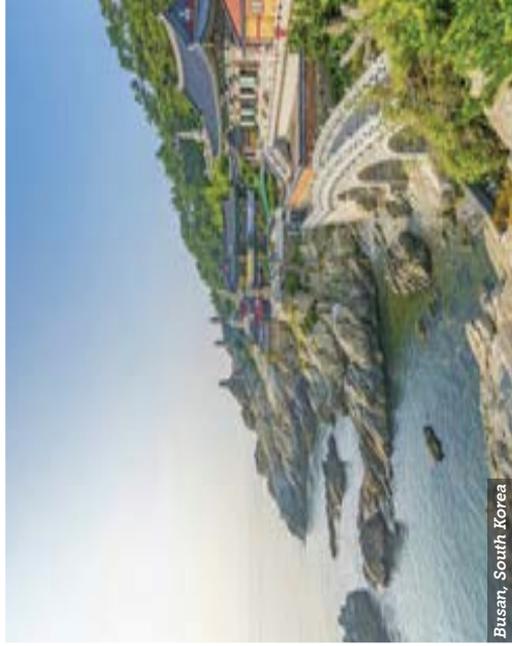
CANCELLATION-In addition to airline cancellation penalties, all cancellations for any reason whatsoever will be subject to a \$300 per person administrative fee. Cancellation from 270 days to 180 days prior to departure will result in a \$750 cancellation fee per person. Cancellation from 179 days to 120 days prior to departure will result in forfeiture of 20% of the entire cost of the trip per person; 119 days to 91 days, 25% of the trip cost per person; cancellation from 90 days to 61 days, 50% of the trip cost per person; 60 days to 31 days, 75% of the trip cost per person; and 30 days up to the time of departure will result in 100% forfeiture of the entire cost of the trip. TRIP CANCELLATION INSURANCE IS AVAILABLE. AN APPLICATION WILL BE SENT AFTER YOU RESERVE. All cancellations must be submitted in writing to AHI International Corporation.

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Busan, South Korea



Azamara Quest

Encounter Japan's enchanting past, culture and cuisine on this remarkable cruise!

AHI Travel's mission is to deliver inspirational educational and cultural travel programs that delight travelers.

With AHI you can rely on:

- Experienced Travel Directors who attend to every detail of your journey.
- An exceptional travel value.
- Unique access to local sites.
- Flexibility and customization.
- Safety and security.



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